



**VITA ITALIAN TOURS**



**Specialise in personally guided small group tours to Italy**

**[vitaitaliantours.com](http://vitaitaliantours.com)**





## Each Vita Italian Tour is specifically designed for You

A Vita Italian Tour is a personally guided tour which allows you to relax and enjoy your holiday in Italy. Mario, Viny and Gianni, together with their dedicated expert local guides will escort you throughout your stay and ensure that you have a wonderful experience.

**Discover** the beauty of a countryside dotted with ancient hilltowns and castles

**Immerse** yourself in a culture where the past and present live in perfect harmony

**Experience** the life, the people and the music

**Taste** the exquisite local cuisine and famous wines

**Enjoy** the local Italian lifestyle with our informal and relaxed itineraries

### Tour services

**Accommodation** in 3, 4 & 5 star boutique hotels, Venetian villa, traditional mountain chalet and Masseria in Salento

**Bilingual** tour leaders ensuring you can relax and enjoy your tour

**Tours** are fully escorted and all inclusive

**Entrance** to all museums, galleries and historical sights specified in the tours.

**All land transport** on tour in comfortable air-conditioned mini buses

### Other travel services

With over fifteen years of experience working in the travel industry, Vita Italian Tours & our accredited travel agency Pronto Travel can take care of all your travel needs:

- Airfares
- Boat & yacht charters
- Hotels
- Cooking classes
- Villa & apartment stays
- Language classes
- Transfers
- Art workshops
- Rail Pass
- Food & wine experiences
- Car hire
- Family holidays
- Self-drive itineraries
- Opera/concert tickets



*"The tour has been amazing. I have been to regions and locations that I would never have seen on my own. The food has been sensational, I loved the variety and specialty dishes."*

*Karen Lammers - Melbourne, Grand Tour of Italy*

For detailed itineraries and booking information contact



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## THE BEST OF TUSCANY, UMBRIA & LE MARCHE

<b>Starts: Rome</b>	<b>24/9/2020</b>	<b>13 Days/12 Nights</b>	<b>\$6,370.00</b>
<b>Ends: Florence</b>	<b>6/10/2020</b>	<b>Single Supplement</b>	<b>\$945.00</b>

The rolling hills of Tuscany, Umbria and Le Marche are dotted with vineyards and Olive groves. This area is famous for being known as the 'Green Heart' of Italy. Explore the regional treasures of San Gimignano, Volterra, Assisi, Perugia and Urbino each with their unique character, scenery and authentic local produce and magnificent wines.



## OPERA & FOOD

<b>Starts: Rome</b>	<b>1/8/2020</b>	<b>11 Days/10 Nights</b>	<b>\$5,290.00</b>
<b>Ends: Pesaro</b>	<b>11/8/2020</b>	<b>Single Supplement</b>	<b>\$790.00</b>

The tour is focused on the celebrated Rossini Opera Festival and the open-air opera season in Macerata. Between musical performances there will be visits to fascinating medieval and Renaissance hill-towns. Highlights include Loreto, Recanati, Gradara and the tiny Republic of San Marino as well as the Renaissance capital Urbino. The tour gives you a genuine taste of sumptuous local cuisine and the best of regional wines.



## PRIVATE ITINERARIES

Over fifty years of combined experience travelling throughout Italy and Europe allows us to provide a personalised service and a complete travel package for our clients. Whether you want a villa stay in the Tuscan countryside, a personalised tour for a group of friends or family, an indulgent food & wine experience, we have the perfect travel solution for you. Our expertise and attention to detail ensures we can provide a comprehensive itinerary, carefully planned to meet your travel needs and budget.

This allows our clients to relax and enjoy their holiday with the confidence that they have booked with an accredited and expert travel consultant.





## VITA ITALIAN TOURS

Join Mario, Viny & Gianni Vitellone of Vita Italian Tours together with their team of experienced local guides as they share their extensive knowledge of Italy to ensure you have a truly memorable experience.



### THE GRAND TOUR OF ITALY

**Starts: Rome 27/4/2020**

**Ends: Florence 13/5/2020**

**17 Days/16 Nights**

**Single Supplement**

**\$8,325.00**

**\$990.00**

Spring is a wonderful time of the year to visit Italy. Your experience begins in Rome with a comprehensive guided visit of this remarkable capital city of the world. Then, we travel south to Sorrento with its beautiful views of the Bay of Naples. There will be a half day guided visit to Pompeii. Our stay in Sorrento is not complete without exploring the spectacular Amalfi Coast with stops in Positano and Amalfi. The tour then heads north east to the city of Pesaro in Le Marche Region. During our stay in Pesaro, we will visit beautiful Renaissance hill towns like Urbino, San Leo, Gradara and the tiny Republic of San Marino. Here amongst castles, bell towers and historical town squares you will discover many ancient crafts, stopping to browse and watch local artisans at work. Most importantly, the tour allows you to experience the excellent hospitality and taste delicious typical dishes and genuine local products.



### CINQUE TERRE & PORTOFINO

**Starts: Florence 13/5/2020**

**Ends: Florence 17/5/2020**

**5 Days/4 Nights**

**Single Supplement**

**\$2,790.00**

**\$650.00**

The Cinque Terre has always captivated the traveller with its extraordinary beauty and rugged coastline. The five villages which make up Cinque Terre: Monterosso al Mare, Vernazza, Corniglia, Manarola and Riomaggiore are all steeped with fascinating history and vibrant culture. They have been home to generations of simple fishermen and farmers who carefully built terraces on the steep mountainsides overlooking the sea to produce a stunningly beautiful garden landscape. We will explore all the five towns including the beautiful Portovenere, Portofino as well as a special visit to Pisa and its iconic leaning tower.





## THE SPECTACULAR SOUTH – PUGLIA, ABRUZZO & MATERA

<b>Starts: Rome</b>	<b>6/9/2020</b>	<b>13 Days/12 Nights</b>	<b>\$7,691.00</b>
<b>Ends: Bari</b>	<b>18/9/2020</b>	<b>Single Supplement</b>	<b>\$1,521.00</b>

The central Apennine Mountain Range acts as a great natural border separating Italy from East to West. For this reason, the southern Adriatic regions of Abruzzo, Puglia and Basilicata are so diverse from their more famous Western and Northern neighbours. The tour visits unique medieval villages and castles and some of the most beautiful coastal towns in Italy. The tour culminates in an unforgettable stay in the famous UNESCO recognised city of Matera. The authenticity of cuisine and culture as well as the diversity of the landscape makes these regions so new and exciting to visit.



## NORTHERN LAKES & DOLOMITES

<b>Starts: Milan</b>	<b>28/6/2020</b>	<b>11 Days/10 Nights</b>	<b>\$5,960.00</b>
<b>Ends: Venice</b>	<b>8/7/2020</b>	<b>Single Supplement</b>	<b>\$860.00</b>

Experience some of the most spectacular scenery in Europe. Lake Como, Lake Garda and the Dolomites welcome visitors to an oasis of peace and tranquillity in an unspoilt environment. The tour starts with a two day visit in fashionable Milan before proceeding to beautiful Bellagio on Lake Como. Next stop is Lake Garda with its dramatic mountain backdrop before admiring the views along the Great Dolomite Road. There will be daily strolls to mountain retreats which provide wonderful eating delights together with unparalleled views. The tour ends in Venice.



## CULINARY DELIGHTS OF TUSCANY & BOLOGNA

<b>Starts: Bologna</b>	<b>20/5/2020</b>	<b>10 Days/9 Nights</b>	<b>\$5,716.00</b>
<b>Ends: Florence</b>	<b>29/5/2020</b>	<b>Single Supplement</b>	<b>\$1,420.00</b>

The tour highlights Italy's rich cultural and culinary heritage visiting the central regions of Emilia Romagna and Tuscany. The journey through the two regions will consist of specialty lunches, dinners and winery tours. Italy's cuisine is its culture, it is easily identifiable around the world. On tour the group will share meals 'Italian Style'; It is all about sharing food and moments together. It is a way of life, an expression of something simple, beautiful and pure.





### DISCOVERING LE MARCHE REGION

<b>Starts: Rome</b>	<b>2/6/2020</b>	<b>8 Days/7 Nights</b>	<b>\$4,875.00</b>
<b>Ends: Pesaro</b>	<b>9/6/2020</b>	<b>Single Supplement</b>	<b>\$720.00</b>

### LE MARCHE IN AUTUMN

<b>Start: Pesaro</b>	<b>25/9/2020</b>	<b>5 Days/4 Nights</b>	<b>\$2,808.00</b>
<b>Ends: Pesaro</b>	<b>29/9/2020</b>	<b>Single Supplement</b>	<b>\$350.00</b>

### A TASTE OF THE ADRIATIC

<b>Starts: Pesaro</b>	<b>3/5/2020</b>	<b>5 Days/4 Nights</b>	<b>\$2,638.00</b>
<b>Ends: Pesaro</b>	<b>7/5/2020</b>	<b>Single Supplement</b>	<b>\$320.00</b>

As specialists of Le Marche Region, Vita Italian Tours offers travellers an excellent opportunity to experience what is often referred to as Italy's best kept secret destination. The tours in Le Marche are designed to lead you through fascinating Medieval hilltowns vibrant with daily life and surrounded by beautiful countryside nestle between the central Appenine's and the Adriatic Sea.

Each tour provides the opportunity to leisurely wander through cobbled streets of towns such as Ascoli Piceno, Gradara, Urbino and Pesaro as well as many others. Many old towns are established on hilltops which have amazing views of the surrounding hills or you can enjoy views of the Adriatic Sea. You will marvel at the magnificent town piazze which are the centre of life in these towns and see ancient crafts being produced by local artisans.

You will have the possibility to experience the excellent hospitality of this beautiful Region, which rivals its neighbours with its abundance of traditional local food and wine, and enjoy the local delicacies in well renowned local restaurants and trattorie

The summer tours will highlight the vibrant local festivals, music and markets and the Autumn departure highlights the season of mushrooms, truffles, wine and olive harvests.

*"I have just completed the Le Marche in Autumn with Viny as our tour leader. I was extremely impressed with the content of the tour. Le Marche is a region I knew little about but Viny made it an unforgettable experience for me. The food served in the many restaurants on our journey was delicious and very traditional. The pace was perfect. You conveyed a passion for this region and I am now a convert."*

*C Neville - Le Marche In Autumn*